R-101650 REV.: 3			REV.	DESCRIPTIO	N DA	TE B1
 INSTALLATION INSTRUCTION 1. ISOLATORS ARE SHIPPED FULLY ASSEMBLED A ARRANGED IN ACCORDANCE WITH INSTALLATION RECOMMENDED. 2. SET ISOLATORS ON FLOOR OR SUB-BASE, ENSI- CENTERLINES MATCH THE EQUIPMENT MOUNTI REQUIRED LEVELING ALL ISOLATOR BASE PLAT MAXIMUM DIFFERENCE IN ELEVATION CAN BE T MUST REST ON A FLAT SURFACE. 3. UNLESS SPECIFIED, MOUNTINGS NEED NOT BE IF REQUIRED, BOLT MOUNTINGS TO FLOOR THR REQUIRED, BOLT MOUNTINGS TO FLOOR THR (DO NOT DISCARD.) 5. PLACE MACHINE OR EQUIPMENT ONTO TOP PLA THE MACHINE WILL CAUSE THE UPPER HOUSING POSSIBLY RESTING ON THE LOWER HOUSING. 6. ALIGN EQUIPMENT MOUNTING HOLE TO TOP HO THE MACHINE WILL CAUSE THE UPPER HOUSING. 7. TURN NUTS "B" UP ON LEVELING BOLTS SO THA THE LEVELING PROCEDURE. INSERT BOLTS "C" BASE AND SCREW INTO THE TAPPED HOLE IN T MOUNTING BY HAND AS FAR AS THEY WILL GO. 8. ADJUST EACH ISOLATOR IN SEQUENCE; SCREW ADJUSTING BOLT OF EACH MOUNTING. ADJUST MOUNTIS. 9. TURN NUT ON ADJUSTING BOLT "C" DOWN AGAI WITH WRENCH TO COMPLETE ADJUSTMENTS. 1. INSTALLATION IS COMPLETE. 	DN DRAWINGS OR AS OTHERWISE JRING THAT ALL ISOLATOR ING HOLES. SHIM OR GROUT AS TES "E" AT THE SAME ELEVATION (1/4" OLERATED). ISOLATOR BASE PLATES FASTENED TO FLOOR IN ANY WAY. ROUGH SLOTS "D". OM TOP HOUSING "A". ATE "A" OF ISOLATOR. THE WEIGHT OF G OF THE MOUNT TO GO DOWN, DUSING TAPPED HOLE. IT THEY WILL NOT INTERFERE WITH THROUGH THE HOLES IN MACHINE HE UPPER HOUSING OF THE V DOWN ONE COMPLETE TURN ON THE TUNTIL 1/4" GAP IS OBTAINED ON ALL	5 1/4 FREE HEIGHT 'D'- 1/2		PROPERTIES MAY BE	COMPOUNDS, OR FINISHES WITH E SUBSTITUTED AS THEY BECOM	EQUAL OR SUPE
	SERIES CE-1D CAST IRON SPRING-FLEX MOUNTINGS				NONE	
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